

discont
Beauf

metal strip, the second portions of the groove and crossover passage of the second part operably positionable in communication with the first portions of the groove and crossover passage of the first part for returning the plurality of ball bearings from one end of the groove to an opposite end; and

the first and second stamped parts assembled in face-to-face, flange-to-flange relationship with respect to one another to define a ball nut with a continuous recirculating path for a plurality of ball bearings.

B2

46. (Amended) The ball nut of claim 44 further comprising:
the first and second stamped parts are hardened parts.
